



LureWright

PRECISION MATERIALS FOR LURE MAKERS



Green Pumpkin Tube — Orange Skirt

Tube · 2 parts

Body 6 OZ · MEDIUM BLEND

Green Pumpkin Black Flake	Shoot the green-pumpkin plastisol around the orange skirt while it remains on Tube Spline 95208 with the selected 3.5-inch tube insert installed.	Medium base
Shoot at		330°F
Mold	3.5" Tube (9519) — 1 1/4" insert or 1" T-Rig insert	Do-It

MAKE GREEN PUMPKIN BLACK FLAKE · PER 8 OZ

Crystal Inject		8 oz
Crystal Color	Green Pumpkin	20 drops
Crystal Spark	Black .015	1/4 tsp

Skirt 2 OZ · SOFT BLEND

Orange	Shoot the orange skirt on Tube Spline 95208, remove the loaded spline from the skirt mold, trim the sprue, and keep the skirt on the spline for transfer.	Soft base
Shoot at		330°F
Mold	Skirt Mold (95209) with Tube Spline (95208)	Do-It

MAKE ORANGE · PER 8 OZ

Crystal Inject	Medium	8 oz
Crystal Color	Orange	20 drops



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Steps

- ☐ 1. Install Tube Spline 95208 in Do-It Skirt Mold 95209. Do not use a tube insert in the skirt mold.
 - ☐ 2. Shoot the orange skirt and let the plastisol set enough to hold its shape.
 - ☐ 3. Remove the loaded spline from the skirt mold, leaving the orange skirt on the spline. Trim the sprue without disturbing the skirt.
 - ☐ 4. Fit the tube insert required for Do-It's 3.5-inch Tube mold (9519): use the 1 1/4-inch standard insert or the 1-inch T-Rig insert for the thicker-headed T-Rig option.
 - ☐ 5. Transfer the loaded spline and selected insert into the 3.5-inch Tube mold and seat the assembly fully.
 - ☐ 6. Close the mold and shoot the green-pumpkin plastisol to form the body and bond it to the orange skirt.
 - ☐ 7. Let the completed tube cool sufficiently, then remove it from the insert and spline.
 - ☐ 8. Inspect the first bait for alignment, complete fill, cavity depth, and a sound body-to-skirt bond before running the batch.
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A light film of worm oil or softener on the tube insert can help release the finished bait, but keep it off the body-to-skirt bonding area.